## Engineered Systems - Light Duty Torque Tubes

## STT075 Light Duty Torque Tubes

### Max Torque: 135 Nm (100 ftlb)

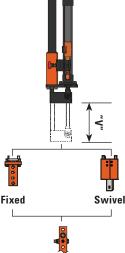
### Max Balancing Capacity @ 65 psi: 24 kg (55 lb)

STT075 Light Duty Torque Tubes offer zero-gravity balancing and absorb the torque reaction for nutrunner applications to 135 Nm (100 ftlb). A rugged design has balancing capacity for single or multiple spindle nutrunners to 34 kg (75 lb). The torque tube protects the operator from nutrunner torque reaction impulse. Fixtured tool orientation increases fastening accuracy and consistency. Specify vertical travel "V" from 15 to 60 cm (6 to 24 in). Custom travel distances and balancing capacities are available.

- Zero-gravity tool balancing and elimination of torque reaction exposure reduces operator fatigue
- Either swivel or fixed tool interface, clevis interface optional
- Single or dual trolley suspension with common overhead rails

#### Options:

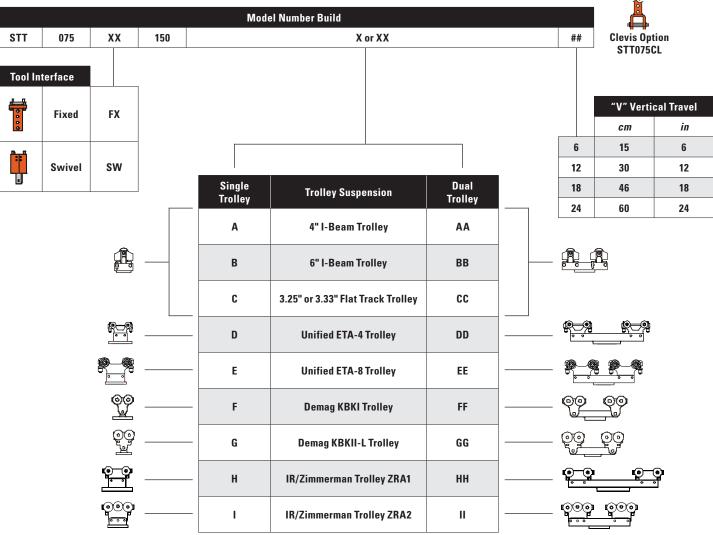
- Special Tool Holders and Interfaces
- Dual and Triple Balance Air Logic
- Dual Bridges
- Other Trolleys including Anti-kickup
  Clevis STT075CL



Includes

Suspension

Trolley



Note: Single Trolleys not recommended for torque reaction applications.

## **Medium Duty Torque Tubes**

# **STT100 Medium Duty Torque Tubes**

#### Max Torque: 270 Nm (200 ftlb)

### Max Balancing Capacity @ 65 psi: 56 kg (125 lb) or 90 kg (200 lb)

STT100 Medium Duty Torque Tubes offer zero-gravity balancing and absorb the torque reaction for nutrunner applications to 270 Nm (200 ftlb). A rugged design, suitable for line tracking, has balancing capacity for single or multiple spindle nutrunners to 56 kg (125 lb) or 90 kg (200 lbs). The torgue tube protects the operator from nutrunner torgue reaction impulse. Fixtured tool orientation increases fastening accuracy and consistency. Specify vertical travel "V" from 15 to 60 cm (6 to 24 in). Custom travel distances and balancing capacities are available.

**Model Number Build** 

**Cylinder Size** 

kg

56

90

lb

125

200

**Trolley Suspension** 

4" I-Beam Trolley

6" I-Beam Trollev

**Unified ETA-4 Trolley** 

**Unified ETA-8 Trolley** 

Demag KBKI Trolley

**Demag KBKII-L Trolley** 

**IR/Zimmerman Trolley ZRA1** 

**IR/Zimmerman Trolley ZRA2** 

- Zero-gravity tool balancing and elimination of torque reaction exposure reduces operator fatigue
- Either swivel or fixed tool interface, clevis interface optional

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Fixed

Swivel

**Tool Interface** 

STT

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• Single or dual trolley suspension with common overhead rails

150

###

200

250

Single

Trolley

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- **Options:**
- Special Tool Holders and Interfaces
- Dual and Triple Balance Air Logic
- Dual Bridges
- Other Trolleys including Anti-kickup

Dual

Trolley

Clevis STT100CL

X or XX



Swivel

Fixed

##

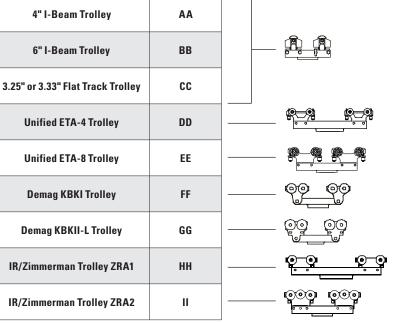
**STANLEY** 

Includes

Suspension

Trolley

	"V" Vertical Tra		cal Travel
		cm	in
6		15	6
12		30	12
18		46	18
24		60	24



**Note:** Single Trolleys not recommended for torque reaction applications.

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## Engineered Systems - Heavy Duty Torque Tubes

## STT125 Heavy Duty Torque Tubes

#### Max Torque: 677 Nm (500 ftlb)

### Max Balancing Capacity @ 65 psi: 75 kg (175 lb) or 150 kg (350 lb)

STT125 Heavy Duty Torque Tubes offer zero-gravity balancing and absorb the torque reaction for nutrunner applications to 677 Nm (500 ftlb). A rugged design, suitable for line tracking, has balancing capacity for single or multiple spindle nutrunners to 75 kg (175 lb) or 150 kg (350 lbs). The torque tube protects the operator from nutrunner torque reaction impulse. Fixtured tool orientation increases fastening accuracy and consistency. Specify vertical travel "V" from 15 to 90 cm (6 to 36 in). Custom travel distances and balancing capacities are available.

**Model Number Build** 

**Cylinder Size** 

kg

75

150

lb

175

350

**Trolley Suspension** 

4" I-Beam Trolley

6" I-Beam Trollev

3.25" or 3.33" Flat Track Trolley

**Unified ETA-4 Trolley** 

Unified ETA-8 Trolley

Demag KBKI Trolley

**Demag KBKII-L Trolley** 

**IR/Zimmerman Trolley ZRA1** 

**IR/Zimmerman Trolley ZRA2** 

- Zero-gravity tool balancing and elimination of torque reaction exposure reduces operator fatigue
- Either swivel or fixed tool interface, clevis interface optional

ΧХ

FX

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STT

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125

Fixed

Swivel

**Tool Interface** 

• Single or dual trolley suspension with common overhead rails

150

###

250

325

Single

Trolley

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- Options:
- Special Tool Holders and Interfaces
- Dual and Triple Balance Air Logic
- Dual Bridges
- Other Trolleys including Anti-kickup

Dual

Trolley

AA

BB

CC

DD

EE

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Clevis STT125CL

X or XX



Swivel

Fixed

##

Includes

Suspension

Trolley

	"V" Vertical Travel	
	cm	in
6	15	6
12	30	12
18	46	18
24	60	24
36	90	36

