## YASKAWA


| MINI X-GUN (50 KG)


MINI C-GUN (50 KG)

TOP REASONS TO BUY

- Speeds $43 \%$ faster than large payload robot for reduced cycle and takt times
- Compact and ideal for use in flexible, high-density layouts
- Offers $50 \%$ combined power savings used with lighter, more efficient DC gun


## "Master Spot" Welding Robot

 Ideal for High-Density Layouts■ Quick and agile! Over 43\% faster than traditional heavy-payload robots, resulting in shorter takt times and higher throughput.
■ Body < 500 mm (19.7") wide, including spot harness; 2,236 mm (88") reach; $72 \mathrm{~kg}(158.8 \mathrm{lb})$ payload; $\pm 0.07 \mathrm{~mm}$ ( $\pm 0.003^{\prime \prime}$ ) repeatability.

- Can be placed close to workpieces and other robots for flexible, high-density layouts.
■ Offset lower arm allows MS80W to be shelf mounted.
- Yaskawa's compact actuators and higher-frequency $D C$ welding led to new lightweight spot guns.
- Guns are available in X - or C-type configurations with $600-\mathrm{kg}$ clamping force and 15,000-Amp capacity.
■ Uses $33 \%$ less power even at faster speeds due to lightweight gun. Offers $50 \%$ power savings with smaller DC guns versus traditional robots.

- SPOT WELDING •


## Payload: 80 kg

■ Proven integrated spot harness, prevents interference and reduces programming time. Integrated cabling and hoses last more than six times longer than traditional harnesses, reducing maintenance and improving uptime.

## DX100 Controller

- Patented multiple robot control supports up to 8 robots/72 axes. Collision avoidance software prevents robot interference.
- Integrated pendant programming applications for Medar and Nadex timers.
- Windows ${ }^{\circledR}$ CE programming pendant with color touch screen and USB interface.
- Faster processing speeds for smoother interpolation. Quicker I/O response. Accelerated Ethernet communication.
- Extensive I/O suite includes integral PLC and touch screen HMI, 2,048 I/O and graphical ladder editor.
■ Supports all major fieldbus networks, including EtherNetIP, DeviceNet, Profibus-DP and many others.
■ Compliant to ANSIRIA R15.06-1999 and other relevant ISO and CSA safety standards. Optional Category 3 functional safety unit.



View D Details of terminal block

## MS80W SPECIFICATIONS

| Structure |  | Vertical articulated type |
| :---: | :---: | :---: |
| Controlled Axes |  | 6 |
| Payload |  | 72 kg (158.8 lbs) |
| Vertical Reach |  | $3,751 \mathrm{~mm}$ (147.7") |
| Horizontal Reach |  | 2,236 mm (88") |
| Repeatability |  | $\pm 0.07 \mathrm{~mm}$ (0.003") |
| Maximum <br> Motion <br> Range | S-Axis (Turning/Sweep) <br> L-Axis (Lower Arm) <br> U-Axis (Upper Arm) <br> R-Axis (Wrist Roll) <br> B-Axis (Bend/Pitch/Yaw) <br> T-Axis (Wrist Twist) | $\begin{aligned} & \pm 180^{\circ} \\ & +155^{\circ} /-90^{\circ} \\ & +160^{\circ} /-185^{\circ} \\ & \pm 205^{\circ} \\ & \pm 120^{*} \\ & \pm 180^{\circ} * \end{aligned}$ |
| Maximum Speed | S-Axis <br> L-Axis <br> U-Axis <br> R-Axis <br> B-Axis <br> T-Axis | $\begin{aligned} & 170^{\circ} / \mathrm{s} \\ & 140^{\circ} / \mathrm{s} \\ & 160^{\circ} / \mathrm{s} \\ & 230^{\circ} \mathrm{s} \\ & 230^{\circ} \mathrm{s} \\ & 350^{\circ} / \mathrm{s} \end{aligned}$ |
| Approximate Mass |  | 580 kg (1,278.9 lbs) |
| Brakes |  | All axes |
| Power Consumption |  | 4 kVA |
| Allowable Moment | R-Axis B-Axis T-Axis | $372 \mathrm{~N} \cdot \mathrm{~m}$ $372 \mathrm{~N} \cdot \mathrm{~m}$ $191 \mathrm{~N} \cdot \mathrm{~m}$ |
| Allowable Moment of Inertia | R-Axis B-Axis T-Axis | $\begin{aligned} & 26 \mathrm{~kg} \cdot \mathrm{~m}^{2} \\ & 26 \mathrm{~kg} \cdot \mathrm{~m}^{2} \\ & 10.3 \mathrm{~kg} \cdot \mathrm{~m}^{2} \end{aligned}$ |

* Working range with integrated spot harness.


## DX100 CONTROLLER SPECIFICATIONS**

| Dimensions (mm) | 800 (w) $\times 1,000$ (h) $\times 650$ (d) (31.5" $\left.\times 39.4{ }^{\prime \prime} \times 25.6^{\prime \prime}\right)$ |
| :---: | :---: |
| Approximate Mass | $250 \mathrm{~kg} \mathrm{max}$. (551.3 lbs) |
| Cooling System | Indirect cooling |
| Ambient Temperature | During operation: $0^{\circ}$ to $45^{\circ} \mathrm{C}\left(32^{\circ}\right.$ to $\left.113^{\circ} \mathrm{F}\right)$ <br> During transit and storage: $-10^{\circ}$ to $60^{\circ} \mathrm{C}\left(14^{\circ}\right.$ to $\left.140^{\circ} \mathrm{F}\right)$ |
| Relative Humidity | 90\% max. non-condensing |
| Primary Power Requirements | 3-phase, 240/480/575 VAC at 50/60 Hz |
| Digital I/O NPN-Standard PNP-Optional | Standard I/O: 40 inputs/40 outputs consisting of 16 system inputs/ 16 system outputs, 24 user inputs/24 user outputs 32 Transistor Outputs; 8 Relay Outputs Max. I/O (optional): 2,048 inputs and 2,048 outputs |
| Position Feedback | By absolute encoder |
| Program Memory | JOB: 200,000 steps, 10,000 instructions CIO Ladder Standard: 15,000 steps Expanded: 20,000 steps |
| Pendant Dim. (mm) | 169 (w) $\times 314.5$ (h) $\times 50$ (d) ( $6.7^{\prime \prime} \times 12.4$ " 2 2") |
| Pendant Weight | . 998 kg ( 2.2 lbs ) |
| Interface | One Compact Flash slot; One USB port (1.1) |
| Pendant Playback Buttons | Teach/Play/Remote Keyswitch selector Servo On, Start, Hold, and Emergency Stop Buttons |
| Programming Language | INFORM III, menu-driven programming |
| Maintenance Functions | Displays troubleshooting for alarms, predicts reducer wear |
| Number of Robots/Axes | Up to 8 robots, 72 axes |
| Multi Tasking | Up to 16 concurrent jobs, 4 system jobs |
| Fieldbus | DeviceNet Master/Slave, AB RIO, Profibus, Interbus-S, M-Net, CC Link, EtherNet IP/Slave |
| Ethernet | 10 Base T/100 Base TX |
| Safety | Dual-channel Emergency Stop Pushbuttons, 3-position Enable Switch, Manual Brake Release <br> Meets ANSIIRIA R15.06-1999, ANSIIRIAISO 10218-1-2007 and CSAZ434-03 |

"See DX100 Controller data sheet (DS-399) for complete specifications

